

Automatic Feed Drills

Desoutter



Multiple spindle drilling heads

2 spindles adjustable



3 spindles inline adjustable



3 spindles adjustable

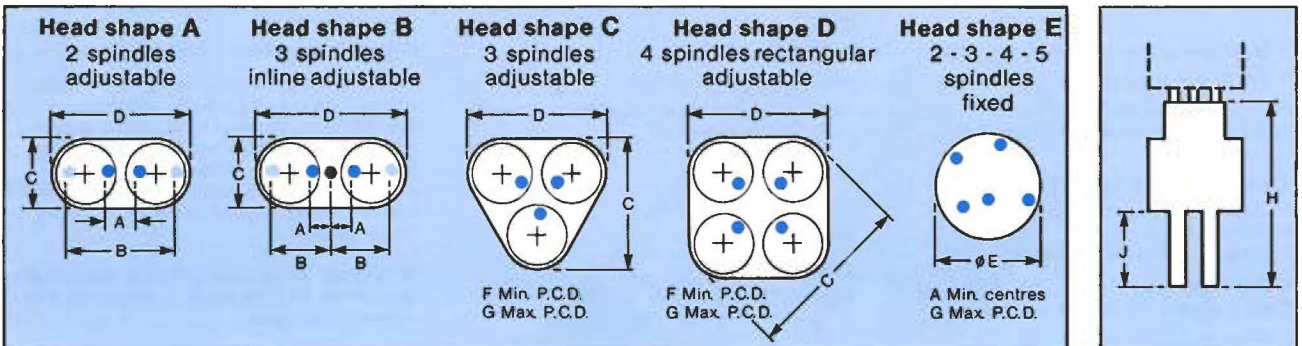


4 spindles adjustable rectangular



Head shown with 40 Series adaptor

Head shown with 60 Series adaptor



Head shape	Head Part No.	Max. speed r/min.	Min. centers A ins	Max. centers B ins	C ins	D ins	Ø E ins	Min. P.C.D. F ins	Max. P.C.D. G ins	H ins	J ins	Collet range mm	Drill bit depth in spindle ins	Suitable for AFD types
A	P3280	5300	.375	2.125	2	2.84	-	-	-	6.33	1.44	1.0-4.0	.91	AFD20
A	204163	5300	.5	2.52	2	3.27	-	-	-	6.77	1.97	1.0-6.5	.59	
A	52352	8500	.724	3.437	2.44	4.53	-	-	-	7.24	2.36	1.0-7.0	1.02	
A	52452	8500	1.618	4.327	2.44	5.39	-	-	-	7.24	2.36	1.0-7.0	1.02	AFD40, AFDE40, OFDE40
B	52432	8500	.807	2.165	2.44	5.39	-	-	-	7.24	2.36	1.0-7.0	1.02	
C	52382	8500	-	-	4.25	4.57	-	1.073	3.785	7.24	2.36	1.0-7.0	1.02	
D	52402	8500	-	-	5.43	4.57	-	1.618	4.326	7.24	2.36	1.0-7.0	1.02	
E	MSD650	5300	.5 ¹	-	-	-	-	-	2.5	6.38	1.97	1.0-6.5	.59 ³	
A	204183	5300	.748	3.74	2.99	4.88	-	-	-	7.4	2.52	2.0-9.5	.79	
A	52362	8500	.724	3.437	2.44	4.53	-	-	-	8.43	2.36	1.0-7.0	1.02	
A	52462	8500	1.618	4.327	2.44	5.39	-	-	-	8.43	2.36	1.0-7.0	1.02	AFD60, AFD61, AFDE60
B	52442	8500	.807	2.165	2.44	5.39	-	-	-	8.43	2.36	1.0-7.0	1.02	
C	52392	8500	-	-	-	4.57	-	1.073	3.785	8.43	2.36	1.0-7.0	1.02	
D	52422	8500	-	-	-	4.57	-	1.618	4.326	8.43	2.36	1.0-7.0	1.02	
E	MSD950	5300	.748	-	-	-	-	-	3.748	7.91	2.52	2.0-9.5	.79	

The following notes refer to fixed spindle heads only.

- On certain applications minimum centers down to .375" can be achieved.
- Where maximum P.C.D. does not exceed 2", Ø E is 2.717". Where P.C.D. is greater than 2", Ø E is 3.217".
- Recommended drill bit depth with spindle centers below 1/2" is .93".
- Where maximum P.C.D. does not exceed 2.937", Ø E is 3.969". Where P.C.D. is greater than 2.937", Ø E is 4.969".

Always provide drawings of hole pattern required when ordering 2, 3, 4 or 5 fixed spindle heads.

Please specify collet size required when ordering. Requisite number of collets included in price of head. See opposite page for details.

Blue bands indicate special head types. In preference select heavy duty, precision head types from white area of chart providing performance parameters are suitable.

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